

## Technical Data Sheet

### WESSCO® LM 27.501.01 UV Coating Gloss Economy

UV high-gloss coating for finishing of printed products. Suitable for laminated tubes. Suitable for flexo unit.

#### ACTEGA Schmid Rhyner AG

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## Product Description

UV curing under atmospheric conditions.

Low migration, suitable for the outside of food and other sensitive packaging, in compliance with legal requirements and guidelines (GMP).

General Information	
Product Type	Coatings
Product Technology	UV curing
Field Of Application	Flexible Packaging, Plastic Tubes, Tubes food, exterior
Properties	Chemical resistance, Water Resistance

## Application Method

- Flexo unit
- Stir well before use! Mechanical stirring is recommended.
- The property profile of the coating film is given in case of a complete curing. The curing depends on the efficiency of lamps, life of UV lamps, machinery speed, general conditions of the UV unit (reflectors, etc.), temperature and the distance from the UV unit to the substrate. We recommend to clean regularly the reflectors and - if necessary - to change the lamps in case of a drop in lamp efficiency.
- A strong absorption on absorbent surfaces can cause an insufficient curing of the UV varnish, sensory problems, mechanical influence as well as rub resistance problems and poor slip properties.
- The printing inks should be suitable for coating. The resistance against alkali, alcohol and solvents should be given in accordance to DIN ISO 2836, former DIN 16524, to exclude any colour change.
- The total structure of substrate/printing ink/varnish must be cured/dried sufficiently before processing and should be checked during the process.
- The increase of the slip angle can't be excluded in case of temperature and humidity. Storage tests are necessary.

## Substrate Recommendation

- Foil laminated substrate

## Properties

Slip Surface Smoothness

Reactivity



Product Characteristics	
Viscosity	• ~40 s + / - 5s (23°C, DIN 4 mm cup)

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Product Characteristics			
Hot Foil Stamping	<input type="checkbox"/>	Glueability	<input type="checkbox"/>
Anti Penetration	<input type="checkbox"/>		

**Storage Instructions**

- Storage at temperatur between 5°C and 35°C
- Storage in closed original containers
- Protect from frost, heat and sun exposure
- Shelf-life 12 months

**Cleaning Instructions**

- Please clean machine and tools immediately with alcohol. Dried film clean up with TERRAGLOSS CLEAN Cleaning Agent G 13/160.
- Tubes should be free of water, varnish and cleaning agent, otherwise the UV varnish can thicken.
- Ethyl acetate
- Ethanol

**Regulatory Compliance**

- Disclaimer: For regulatory compliances please reach out to your responsible ACTEGA contact person.
- P: +41 (0) 44 712 64 00;

**Disclaimer**

The characteristics contained herein constitute binding product specifications which we warrant provided the conditions and testing methods mentioned therein are used. Any other subjective or objective requirements concerning the products are excluded. Any information herein about suitability, use or application of the products is non-binding and does not constitute a commitment regarding the products’ properties, use or application. We recommend that you test our products in preliminary trials to determine their suitability for your intended purpose prior to use. No warranties of merchantability or fitness for a particular purpose are made regarding any products mentioned herein and data or information set forth, or that such products, data or information may be used without infringing intellectual property rights of third parties.