

## Technical Data Sheet

### WESSCO® LM 27.423.13 UV Coating High Gloss

Low migration UV high-gloss coating for finishing printed products. Suitable for flexo units.

#### ACTEGA Schmid Rhyner AG

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## Product Description

UV curing under atmospheric conditions.

Low migration, suitable for the outside of food and other sensitive packaging, in compliance with legal requirements and guidelines (GMP).

Hot foil stampable and TTR imprintable.

General Information	
Product Type	Coatings
Product Technology	UV curing
Field Of Application	Flexible Packaging, Labels, Pressure Sensitive Labels
Properties	Very suitable for hot foil stamping

## Application Method

- Flexo unit
- Stir well before use! Mechanical stirring is recommended.
- The property profile of the coating film is given in case of a complete curing. The curing depends on the efficiency of lamps, life of UV lamps, machinery speed, general conditions of the UV unit (reflectors, etc.), temperature and the distance from the UV unit to the substrate. We recommend to clean regularly the reflectors and - if necessary - to change the lamps in case of a drop in lamp efficiency.
- A strong absorption on absorbent surfaces can cause an insufficient curing of the UV varnish, sensory problems, mechanical influence as well as rub resistance problems and poor slip properties.
- In case of an offline coating we recommend for the primer a drying time of minimum 24 hours, in case of metallic printing inks minimum 48 hours.
- The printing inks should be suitable for coating. The resistance against alkali, alcohol and solvents should be given in accordance to DIN ISO 2836, former DIN 16524, to exclude any colour change.
- The total structure of substrate/printing ink/varnish must be cured/dried sufficiently before processing and should be checked during the process.
- Glue flaps should be uncoated.
- Do not pollute the varnish with washing water or other varnishes.
- The increase of the slip angle can't be excluded in case of temperature and humidity. Storage tests are necessary.

## Substrate Recommendation

- Various films and paper

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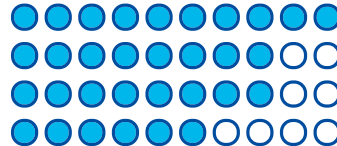
### Properties

Gloss

Flexibility

Slip Surface Smoothness

Reactivity



Product Characteristics			
Viscosity	• ~70 s + / - 5 (23°C, DIN 4 mm cup)		
Hot Foil Stamping	<input checked="" type="checkbox"/>	Glueability	<input checked="" type="checkbox"/>
Anti Penetration	<input type="checkbox"/>		

### Storage Instructions

- Storage at temperatur between 5°C and 35°C
- Storage in closed original containers
- Protect from frost, heat and sun exposure
- Shelf-life 12 months

### Cleaning Instructions

- Please clean machine and tools immediately with alcohol. Dried film clean up with TERRAGLOSS CLEAN Cleaning Agent G 13/160.
- Tubes should be free of water, varnish and cleaning agent, otherwise the UV varnish can thicken.
- Ethanol
- Ethylacetate

### Regulatory Compliance

- Disclaimer: For regulatory compliances please reach out to your responsible ACTEGA contact person.
- P: +41 (0) 44 712 64 00;

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## Disclaimer

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