

**Technical Data Sheet**  
**ACTExact Safeshield Inks**

LED-UV and Hg curable, surface and shrinkable inks for constructions that require low migration end use expectations.

ACTEGA North America, Inc.  
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 www.actega.com

**Product Description**

Excellent flow and Low, Fluid Viscosity Profiles. Nestle / Swiss, Eupia, TSCA and Reach Compliant Ink System.

General Information	
Product Type	Inks
Product Technology	UV curing
tds_label_fieldOfApplication	Flexible Packaging, Labels, Food indirect, Beer, Beverages, Chocolate wrappers, Coffee capsules, exterior, Cosmetic packaging, Drinking cups, Pressure Sensitive Labels, Shrink Sleeves, Tobacco
Colors	prd_color_various

**Application Method**

- Flexo w/Doctor Blades  
 Process Colors: 1.4-3.0 BCM  
 Line Colors: 3.0-3.5 BCM  
 Application is based on construction with low migration primer and overprint varnish or backside white. Do not add any silicones or defoamers to the system as this will reduce the ability to overprint or decorate.

**Substrate Recommendation**

- various films and paper

Product Characteristics			
Viscosity	• ~ s 300-800 (cPs at 25°C)		
Benzophenone free	<input checked="" type="checkbox"/>	Glueability	<input type="checkbox"/>
Optical brightener	No		

**Storage Instructions**

- Storage in closed original containers
- Avoid mixing with other coatings or washing water
- Cool and dry storage !
- Shelf-life 6 months

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## Cleaning Instructions

- Inks, coatings or press washings should not be poured into any drainage system without first reviewing local regulations. Proper disposal may involve on-site treatment or removal by a licensed disposal agent

## Regulatory Compliance

- Nestlé Guidance Note on Packaging Inks
- Prop 65
- Swiss Ordinance (SR 817.023.21)
- Disclaimer: For regulatory compliances please reach out to your responsible ACTEGA contact person.

## Disclaimer

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