

## Technical Data Sheet

**STARKOTE® AQ-25** 

Aqueous high gloss primer coating

ACTEGA North America, Inc.

1450 Taylors Lane, Cinnaminson, NJ 08077 US +1 800-255-0021 info.ACTEGA.northamerica@altana.com www.actega.com

## **Product Description**

Aqueous high gloss primer coating with excellent adhesion for UV coating, film lamination, embossing and foil stamping

General Information				
Product Type	Coatings			
Product Technology	Water based			
Field Of Application	Publication & Commercial, Advertising, Brochures, Catalogs, Commercial, Displays, Magazines, Other non-food			
Properties	An overcoating with UV varnishes and water based coatings is possible., Balanced development of gloss on different board surfaces., Good wetting on different printing inks, e. g. conventional, UV printing inks, web offset printing inks, make tests!, Proves in practice to be suitable as adhesion promoter between substrate and a later UV coating., Proves in practice to be suitable as coating for the later counter glueing., Suitable for the two-sided coating			

## **Application Method**

• Blanket, Tower, Dampener and Anilox Coaters, 9-11 bcm

### **Substrate Recommendation**

- Coated Board
- Coated Paper

## **Properties**

Gloss	00000000
Scuff Resistance	00000000
Hot Foil Stamping	00000000
Slip Surface Smoothness	00000000
UV Varnishing	00000000
Counter Glueing	00000000

Product Characteristics	
Viscosity	• ~ s -1 (15-18) -2 (19-22) -3 (23-26) (#3 Zahn Cup at 23°C)



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Product Characteristics				
Hot Foil Stamping		Glueability		
Drying AQ	Hot air knives with air evacuation	Slip Angle	22 +/- 2 degrees	
Heat Resistance	130°F @ 16 hrs @ 2 PSI	Anti Penetration		

## **Storage Instructions**

- Shelf-life 12 months
- Applies to closed original containers at 5°C up to 30°C.
- Protect from frost, heat and sun exposure. Storage may cause a change in viscosity. We recommend to check the viscosity and adjust if necessary with water.

#### Cleaning Instructions

• Please clean machine and tools immediately with room temperature water or hot water. In cases where the coating has been left to dry, warm water and INKO Cleaner may be required.

## Disclaimer

The characteristics contained herein constitute binding product specifications which we warrant provided the conditions and testing methods mentioned therein are used. Any other subjective or objective requirements concerning the products are excluded. Any information herein about suitability, use or application of the products is non-binding and does not constitute a commitment regarding the products' properties, use or application. We recommend that you test our products in preliminary trials to determine their suitability for your intended purpose prior to use. No warranties of merchantability or fitness for a particular purpose are made regarding any products mentioned herein and data or information set forth, or that such products, data or information may be used without infringing intellectual property rights of third parties.