

**Technical Data Sheet**  
**DVP2-284 (Signite® LLL)**

UV curable, Specialty, clear coating, removable, designed for use with Signite® Label Technology.

ACTEGA Schmid Rhyner AG  
 Soodring 29, 8134 Adliswil, CH  
 +41 44 712 64 00  
 info.ACTEGA.SchmidRhyner@altana.com  
 www.actega.com

**Product Description**

This product is designed to be the first down coating  
 With printable, releasable, and with varnish properties  
 UV curing under conditions atmospheric.

For use in food contact application please contact ACTEGA Regulatory compliance for use in indirect food contact application with functional barrier.

For flexo units only

| General Information  |   |
|----------------------|---|
| Product Type         | Coatings                                  |
| Product Technology   | UV curing                                 |
| Field Of Application | Labels, Others, Pressure Sensitive Labels |
| Properties           | Optical Brightener                        |

**Application Method**

- Stir well before use !
- The property profile of the coating film is given in case of a complete curing. The curing depends on the efficiency of lamps, life of UV lamps, machinery speed, general conditions of the UV unit (reflectors, etc.), temperature and the distance from the UV unit to the substrate. We recommend to clean regularly the reflectors and - if necessary - to change the lamps in case of a drop in lamp efficiency.
- A strong absorption on absorbent surfaces can cause an insufficient curing of the UV varnish, sensory problems, mechanical influence as well as rub resistance problems and poor slip properties.
- The printing inks should be suitable for coating. The resistance against alkali, alcohol and solvents should be given in accordance to DIN ISO 2836, former DIN 16524, to exclude any colour change.
- The total structure of substrate/printing ink/varnish must be cured sufficiently before processing and should be checked during the process.
- Do not pollute the varnish with washing water or other varnishes.
- The increase of the slip angle can't be excluded in case of temperature and humidity. Storage tests are necessary.

**Substrate Recommendation**

- PP / OPP / BOPP approved Signite® substrates

| Product Characteristics |                                    |             |                          |
|-------------------------|------------------------------------|-------------|--------------------------|
| Viscosity               | • ~475 mPas +/- 125 (Pa*s at 25°C) |             |                          |
| Solid Information       | 100 +/- 0%                         |             |                          |
| Hot Foil Stamping       | <input type="checkbox"/>           | Glueability | <input type="checkbox"/> |

**Technical Data Sheet**  
**DVP2-284 (Signite® LLL)**

UV curable, Specialty, clear coating, removable, designed for use with Signite® Label Technology.

**ACTEGA Schmid Rhyner AG**  
 Soodring 29, 8134 Adliswil, CH  
 +41 44 712 64 00  
 info.ACTEGA.SchmidRhyner@altana.com  
 www.actega.com

| Product Characteristics |                                      |                  |                          |
|-------------------------|--------------------------------------|------------------|--------------------------|
| Cof Dynamic1            | 0.32                                 | Anti Penetration | <input type="checkbox"/> |
| Specific Density Wet    | 1.054 g/ml / 0.069 lb/oz Theoretical |                  |                          |

**Storage Instructions**

- Shelf-life 12 months
- Storage in closed original containers
- Protect from frost, heat and sun exposure
- Place under the exclusion of light.
- Storage at temperatur between 5°C and 35°C

**Regulatory Compliance**

- P: +41 (0) 44 712 64 00;
- For information about the food legislation assessment of this product (e. g. demands on the Nestlé Standard St-80.001 „Printing Inks for Food Packaging" (version 04-2022) and the Swiss Ordinance (SR 817.023.21 - ordinance of the Swiss Confederation on materials & articles in contact with food) or FDA & California Proposition 65) we ask you to contact our department for quality, environment and product safety.

**Additional Information**

Application Press: Flexo  
 Application Anilox: 18-25 BCM  
 Typical Press Speed: 45m/min  
 Cure Rate: 157 Watts/cm, mercury vapor bulb  
 MEK Rub resistance: > 50 rubs w/1.8kg wt, face to 4000 grit paper  
 Rub resistance: > 500 rubs w/1.8kg wt, face to 4000 grit paper

**Disclaimer**

The characteristics contained herein constitute binding product specifications which we warrant provided the conditions and testing methods mentioned therein are used. Any other subjective or objective requirements concerning the products are excluded. Any information herein about suitability, use or application of the products is non-binding and does not constitute a commitment regarding the products’ properties, use or application. We recommend that you test our products in preliminary trials to determine their suitability for your intended purpose prior to use. No warranties of merchantability or fitness for a particular purpose are made regarding any products mentioned herein and data or information set forth, or that such products, data or information may be used without infringing intellectual property rights of third parties.